THAT WHICH IS CLAIMED IS:

1. A method of producing a population of labeled target cDNA, comprising combining a cDNA template with a mixture comprising 48μM dATP, 48μM dCTP, 48μM dGTP, 6μM dTTP and 6 μM of fluorescently labeled nucleotide selected from the group consisting of dUTP-Cy3[™] and dUTP-Cy5[™] to provide a nucleotide labeling mixture;

adding a nucleic acid primer sufficient to prime the enzymatic generation of a population of target nucleic acids complementary to the cDNA template; and then

reacting the primer and the nucleotide labeling mixture in the presence of the Klenow fragment of DNA polymerase I to produce labeled target cDNA.

- 15 2. The method according to Claim 1, wherein the primer is the HEXANUCLEOTIDE™ primer.
 - 3. The method according to Claim 1, wherein the cDNA template is a first strand complement of an mRNA population.

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- 4. The method according to Claim 1, wherein the primer and the nucleotide labeling mixture in the presence of the Klenow fragment of DNA polymerase I are reacted at 37°C.
- 5. A method of hybridizing a population of target nucleic acids to an array made up of a plurality of probe nucleic acid samples stably associated with the surface of a solid support, said method comprising:

generating said population of target nucleic acids by:

combining a cDNA template with a mixture comprising 48mM dATP, 48mM dCTP, 48mM dGTP, 6mM dTTP and 6 mM of fluorescently

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labeled nucleotide selected from the group consisting of dUTP-Cy3[™] and dUTP-Cy5[™] to provide a nucleotide labeling mixture;

adding a nucleic acid primer sufficient to prime the enzymatic generation of a population of target nucleic acids complementary to the cDNA template; and then

reacting the primer and the nucleotide labeling mixture in the presence of the Klenow fragment of DNA polymerase I to produce labeled target cDNA; and then

hybridizing said generated population of target nucleic acids to plurality of probe nucleic acid samples stably associated with the surface of a solid support.

- 6. The method according to, wherein the probe nucleic acid samples comprise cDNA.
- 7. The method of Claim 1, wherein the probe nucleic acid samples comprise oligonucleotides.
- 8. The method of Claim 5, wherein the solid support is a glass 20 slide.
 - 9. The method of Claim 8, wherein the glass slide is coated with an aminosilane compound.
- 10. The method of Claim 5, wherein the hybridization step is carried out in a hybridization buffer comprising polyA RNA, Calf Thymus DNA, 5X SSC, 5X Denhard's solution, 50% formamide, and 0.5% SDS, wherein the SDS has a pH of between about 7.18 and about 7.25.
- 30 11. The method according to Claim 10, wherein the SDS has a pH of 7.2.

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- 12. The method according to Claim 5, further comprising the step of treating the plurality of probe nucleic acid samples stably associated with the surface of a solid support with a prehybridizing buffer prior to hybridization, the prehybridizing buffer comprising 5X SSC, 1 % BSA Fraction V and 0.1% SDS, and wherein the SDS has a pH of between about 7.18 and about 7.25.
- 13. The method according to Claim 10, wherein the SDS has a pH10 of 7.2.
 - 14. The method according to Claim 5, wherein the hybridization step is carried out at 42°C.
- 15. The method according to Claim 5, wherein the hybridization step is followed by at least three post-hybridization washes with post-hybridization buffers, wherein the first post-hybridization buffer comprises 1X SSC and 0.2% SDS, the second post-hybridization buffer comprises 0.1X SSC and 0.2% SDS, and the third post-hybridization buffer comprises 0.1 % SSC, and wherein the SDS has a pH of between about 7.18 and about 7.25.
 - 16. The method according to Claim 15, wherein the SDS has a pH of 7.2.
- 17. A kit for fluorescently labeling a nucleic acid, comprising: a labeling mixture comprising dATP, dCTP, dGTP, dTTP and at least one of a fluorescently labeled nucleotide selected from the group consisting of dUTP-Cy3™ and dUTP-Cy5™, wherein the ratio of dATP to dCTP to dGTP to dTTP to dUTP-Cy3 or dUTP-Cy5 is 8:8:8:1:1.

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- 18. The kit according to Claim 17, wherein the labeling mix is a 5X mixture, and ratio of concentrations of dATP to dCTP to dGTP to dTTP to dUTP-Cy3 or dUTP-Cy5 is 240 μ M: 240 μ M: 240 μ M:30 μ M.
- 5 19. The kit according to Claim 17, further comprising the HEXANUCLEOTIDE™ primer.
- 20. The kit according to Claim 17, further comprising the Klenow fragment of DNA polymerase I in an amount sufficient to incorporate
 10 nucleotides into a cDNA strand in a reverse transcriptase reaction.